

CENTRAL INTELLIGENCE AGENCY

REPORT

CD-NO.

DATE DISTR. 5 APR 51

NO. OF PAGES 2

NO. OF ENCLS.
(LISTED BELOW)

SUPPLEMENT TO
REPORT NO.

25X1

THIS IS UNEVALUATED INFORMATION

25X1

- Hydroxyl

25X1

- Sedlak,

- Fechousek

- Carnot

- Voltr

- Zdenek Psenicka

- Milan Prochazka

~~SECRET~~

~~SECRET~~ **CONFIDENTIAL**
DISTRIBUTION

[illegible]

Document No. 008
 No Change In Class. ☐
☒ Declassified
 Class. Changed To: IS S (C)
 Auth.: HR 792
 Date: 09/08/78 By _____

25X1

SECRET

CENTRAL INTELLIGENCE AGENCY

-2-

25X1

2. The plant produces truck winches, sphere heads (sic), dividing heads for milling machines, saws for printing lead, pre-press and high-speed presses with color head, gear boxes to one meter in diameter, gear wheels, gear axles, helical gears to 2000 m in diameter, brake boxes, and railroad electrical equipment boxes. Castings are supplied by Alfa National Corporation in Prague-Horovice. Brass, bronze and special steels are in short supply. The quality of production is poor because of low grade raw materials and the lack of skilled workers. Power for the plant is supplied by commercial power line. Military production is delivered to the Military Geographic Institute.
3. Machinery of the various production departments of the plant include the following:
 - a. Milling and Lathe Department, 500 m by 200 m in area, served by a narrow-gauge railway which runs between the banks of lathes.
 - 6 gear hobbing machines, 3 m high
 - 3 slotting machines, 3 m high
 - 3 gear cutting machines for helical gears
 - grinding machines
 - 20 small milling machines
 - many lathes, 6 to 7 m between tips. New large lathes have been added.
 - b. Tool Department
 - 1 small lathe
 - 1 precision lathe
 - drill presses
 - 1 precision drill press with an accuracy to 0.01 mm
 - 1 shaper
 - 1 profile milling machine
 - c. Forge
 - 1 electric power hammer
 - 1 grinder
 - 3 oil vats for tempering gear wheels and journals
 - d. Grinding Department
 - 1 vertical grinding machine, accurate to 0.01 mm
 - 2 horizontal grinding machines, accurate to 0.0. mm
 - e. Assembly Department
 - 1 keyway milling machine
 - 1 thread milling cutter
 - 4 high-speed drill presses
 - 2 large planers

SECRET